

# Cyberbond

Cyberpoxy  
5899

TECHNICAL DATA SHEET

The Power of Adhesive Information  
Cyberbond  
TM

Cyberpoxy 5899 is a two part filled epoxy designed for bonding metals and plastics. It cures at room temperature to a tough, semi-rigid material. Cyberpoxy 5899 will readily bond most plastics, metals, ceramics, paper, wood and some rubbers, and possesses very good impact and vibration resistance. Cyberpoxy 5895 is certified to the ISO 10993-5 standard for cytotoxicity, making it suitable for use in medical device applications.

## Physical Properties - Liquid

Appearance	Gray (mixed)
Viscosity	700,000 cPs
Shelf Life	12 months unopened
Odor	Mild
Specific Gravity	1.19 gm/cc
RoHS Compliant?	24 hours

## Curing Properties

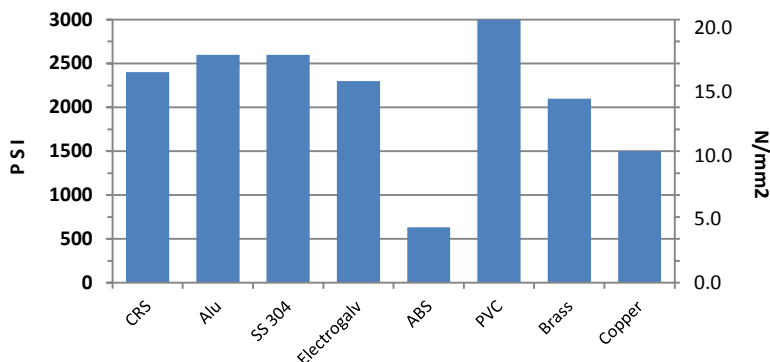
Open Time	120 minutes	
Fixture Time	3 - 5 hours	
Full Cure Time	@ Room Temp	24 hours
	@ 66°C	2 hours

## Physical Properties - Polymer (Solid)

Shore Hardness	80D
Operating Temperature	-40°C to 150°C
Elongation	1-2%
Tg	85°C

## Performance Results

Substrate	N/mm <sup>2</sup>	PSI
CRS, abraded	16.5	2400
2024-T3 Aluminum, Acid Etched	17.9	2600
SS 304, abraded	17.9	2600
Electrogalvanized Steel, IPA wipe	15.9	2300
ABS, IPA wipe	4.3	630
PVC, IPA wipe	material failure	material failure
Brass, abraded	14.5	2100
Copper, abraded	10.3	1500



## Specifications and Approvals

10993-5

## General Instructions

Surfaces to be bonded must be clean, dry and free of other contaminants. Measure out equal amounts of parts A and B and stir until homogenous or use a static mixing nozzle. Apply the uniform mixture to both surfaces. An optimum bond line is 5 mils. Allow to cure while being held in place with light clamping.

## Storage

Product should be stored in a cool dry place out of direct sunlight. Shelf life is 12 months when properly stored in unopened, original containers.

## Health Precautions

Avoid contact with skin and eyes. Wash with soap and water. Clean up spills with lacquer thinner. Consult msds before use.

**For safe handling information on this product, consult the Material Safety Data Sheet (MSDS)**

## Note

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Cyberbond, LLC  
401 N Raddant Road  
Batavia, IL 60510  
630.761.8900 tel

[www.cyberbond1.com](http://www.cyberbond1.com)

Cyberbond Europe GmbH  
Werner-von-Siemens Straße 2  
D - 31515 Wunstorf, Germany  
49 / 50 31 / 95 66 - 0 tel

[www.cyberbond.de](http://www.cyberbond.de)